

# STUTTGART LASER TECHNOLOGY FORUM 2014

## TUESDAY, 24 JUNE 2014

### Plenary Session

### Room C1.2.2

Chair T. Graf

<b>SLT Opening</b>	9:00	T. Graf IFSW, University of Stuttgart, Germany
<b>Welcome</b>	9:15	S. Schwanitz Ministerium für Wissenschaft, Forschung und Kunst Baden-Württemberg, Germany
<b>The Industrial Laser as a Commodity – Prerequisites and Consequences</b>	9:30	P. Leibinger TRUMPF GmbH & Co. KG, Ditzingen, Germany
<b>Measuring the Size of the Proton</b>	10:00	R. Pohl Max-Planck-Institut für Quantenoptik, München, Germany
Coffee Break	10:30	Coffee Break

### Room C1.2.1

#### Macro Laser Applications, Diagnostics & Modeling

#### Laser Processing of Dissimilar Materials

Chair R. Weber

<b>Advantages and Challenges of Dissimilar Materials in Automotive Lightweight Construction</b> J. Weberpals, Audi AG, Neckarsulm, Germany	11:15	<b>Ultrafast Thin Disk Amplifiers</b> D. Sutter, TRUMPF Laser GmbH + Co. KG, Schramberg, Germany
<b>Remote Laser Welding of Multi-Alloy Aluminium Sheets</b> C. Bezençon, Novelis AG, Sierre, Switzerland	11:40	<b>Power Scaling of Ultrashort-Pulse Lasers with InnoSlab Technology</b> C. Schnitzler, Amphos, Aachen, Germany
<b>Mixing of the Melt by Eddies in the Weldpool</b> P. Berger, IFSW, University of Stuttgart, Germany	12:05	<b>Thin-Disk Multipass Amplifier for Picosecond Laser Pulses Exceeding 1 kW Average Output Power with Multi-mJ Pulse Energies</b> J. Negel, IFSW, University of Stuttgart, Germany

Lunch 12:30 Lunch

#### Controlled Laser Welding

Chair P. Stritt

<b>Remote Laser Welding of Fillet Joints in Car Body Production at BMW</b> F. Oefele, BMW Group, München, Germany	14:15	<b>Novel Yb-based Lasers</b> Chair M. Eckerle
<b>Opportunities and Challenges of e-Beam Welding Compared to Laser Welding</b> K. Mueller-Sybrichs, pro-beam, Ditzingen, Germany	14:40	<b>Single Crystal Fibers for Short Pulse Laser Amplifiers</b> F. Balembois, Laboratoire Charles Fabry (LCF), Institut d'Optique, Palaiseau, France
<b>Real Time Measurement of the Keyhole Depth</b> M. Kogel-Hollacher, Precitec KG, Gaggenau, Germany	15:05	<b>Towards High-Power and High-Energy Femtosecond Yb:CAIGdO<sub>4</sub> Regenerative Amplifiers</b> J. Aus-der-Au, High-Q, Rankweil, Austria
		<b>Ceramic Thin-Disk Lasers</b> A. Shirakawa, Institute for Laser Science, Tokyo, Japan

Coffee Break 15:30 Coffee Break

#### Fundamentals of Macro Materials Processing

Chair A. Heider

<b>Controlling Laser Weld Quality Using Vacuum</b> S. Olschok, RWTH Aachen, Germany	16:10	<b>Energy Scaling of Ultrafast Lasers</b> Chair M. Abdou Ahmed
<b>Laser Polishing of Steel and Aluminium Surfaces</b> H. Riegel, FH Aalen, Germany	16:35	<b>The HiLASE Project</b> M. Smrz, HiLASE, Praha, Czech Republic
<b>Temperature and Stress Behavior during Close-Edge Laser Welding of High-Strength Aluminum</b> P. Stritt, IFSW, University of Stuttgart, Germany	17:00	<b>300fs, 300µJ Yb:YAG Thin Disk Amplifier for High Power Micromachining</b> M. Delaigue, Amplitude Systemes, Pessac, France
		<b>New Developments in Pulse Compression Gratings</b> M. Rumpel, IFSW, University of Stuttgart, Germany

#### Transfer to IFSW

Institut für Strahlwerkzeuge, Pfaffenwaldring 43, 70569 Stuttgart

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#### IFSW: Reception and labs visit

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Official End of Evening 22:00 Official End of Evening

# WEDNESDAY, 25 JUNE 2014

## Plenary Session

## Room C1.2.2

Chair R. Weber

<b>Laser Technologies for the Manufacturing of Tomorrow</b>	9:00	T. Graf IFSW, University of Stuttgart, Germany
<b>Beam-Combined, High-Power, High-Brightness Diode Laser Systems</b>	9:30	T. Y. Fan MIT Lincoln Laboratory, Lexington, USA
<b>S-TEC – Stuttgart Technology and Innovation Centre</b>	10:00	T. Bauernhansl Fraunhofer IPA, Stuttgart, Germany
Coffee Break	10:30	Coffee Break

## Room C1.2.1

## Room C1.2.2

### Processing of CFRP and Micro Laser Applications

### High-Power cw Laser Sources and Beam Delivery

#### Laser Processing of CFRP

#### High Average Power Lasers

Chair C. Freitag

Chair M. Abdou Ahmed

#### Laser Nanoablation of Advanced Carbon Materials

#### Scalable High-Brightness Multi-kW Fiber Coupled Diode Lasers

V. Konov, GPI Moscow, Russia

B. Köhler, Dilas, Mainz, Germany

#### Nanosecond Pulse Laser Processing of CFRP

11:40

U. Stute, 4JET Technologies GmbH, Alsdorf, Germany

#### The Multi-kW Quasi-Three-Level Er<sup>3+</sup>:YAG Heat-Capacity Laser

M. Eichhorn, ISL, Saint-Louis, France

#### Micromachining of Thin CFRP with Ultra-Short Pulse Lasers

12:05

M. Fujita, Institute for Laser Technology, Osaka, Japan

#### Fiber Coupled Diode Lasers with Highest Brilliance

E. Werner, JENOPTIK Laser GmbH, Jena, Germany

Lunch

12:30

Lunch

#### Laser Processing of Glass and Plastics

#### Ultrafast Scanners

Chair A. Feuer

Chair M. Rumpel

#### Simulation of Glass Cutting

14:15

W. Schulz, Fraunhofer-Institut für Lasertechnik ILT, Aachen, Germany

#### Polygon Laser Scanning: A Need for Speed in Laser Processing and Micromachining

L. Penning, NextScan technology, Silvode, Netherland

#### Analysing the Influence of Pulse Duration on the Glass Cutting Process

14:40

L. Bauer, TRUMPF Laser GmbH, Schramberg, Germany

#### Increasing Laser Processing Efficiency with Ultra-Short Pulsed Lasers using a Multi Beam Scanner

S. Eifel, Pulsar Photonics GmbH, Aachen, Germany

#### Sapphire Cutting with Pulsed Fiber Lasers

15:05

C. Rüttimann, Rofin-Lasag AG, Thun, Switzerland

#### High Speed Laser Scanner Based on KTN Crystals

T. Ledig, AMS Technologies AG, Martinsried, Germany

Coffee Break

15:30

Coffee Break

#### Fundamentals of Micro Materials Processing

#### Beam Shaping

Chair V. Onuseit

Chair J. P. Negel

#### Nanotexturation Inspired by Nature

16:10

R. Kling, Alphanov, Bordeaux, France

#### Modular High Brightness Direct Diode Laser

DirectPhotonics Industries GmbH, Berlin, Germany

#### Thermal Effects in Ultra-Short Pulsed Laser Ablation of Metals

16:35

A. Michalowski, Robert Bosch GmbH, Stuttgart, Germany

#### Near Fundamental Mode High-Power Thin-Disk Laser

T. Gottwald, TRUMPF Laser GmbH, Schramberg, Germany

#### High Throughput Laser Processing with Ultra-Short Pulses by High Speed Line-Scanning in Synchronized Mode

17:00

B. Neuenschwander, Berner FH, Burgdorf, Switzerland

#### Yb:YAG Single Crystal Fiber Amplifiers for Cylindrically Polarized Laser Beams

X. Delén, IFSW, University of Stuttgart, Germany

#### SLT'14 Closing Note

17:25

R. Weber, IFSW, University of Stuttgart, Germany

#### SLT'14 Closing Note

M. Abdou Ahmed, IFSW, University of Stuttgart, Germany

05/14, subject to change without notice

# STUTTGART LASER TECHNOLOGY FORUM 2014

## ORGANIZER

Institut für Strahlwerkzeuge (IFSW) der Universität Stuttgart



Stuttgart Laser Technology Forum  
24 – 25 June 2014

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## VENUE

Trade Fair Centre Stuttgart (Airport)

Together with **LASYS**

International Trade Fair for Laser Material Processing  
24 – 26 June 2014

PROJECT MANAGER: Meike Mayer

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