

WP4 Photonics Components for pre- and post- pulse conditioning

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Work Package 4 Overview

AIM: Pulse compression & fibre beam-delivery

Partners & roles

PULSE COMPRESSION

(Diffraction grating with high LIDT and high efficiency)

USTUTT Design & qualification

AMO Process development

AMP Spec requirement

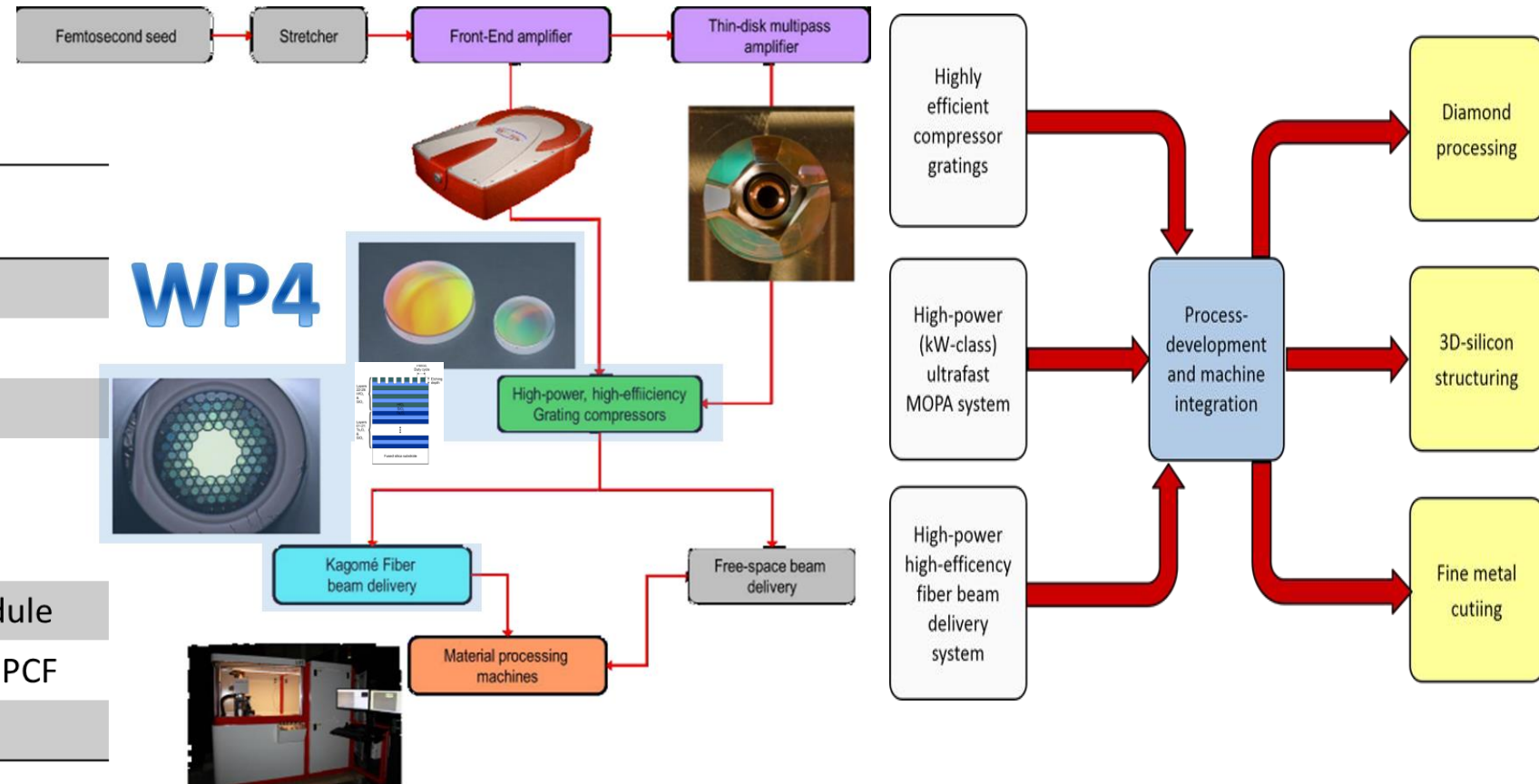
FIBRE BEAM DELIVERY

(HC-PCF design & fabrication)

GLO Fabrication of HC-PCF and delivery module

XLIM Design et development of high PER HC-PCF

AMP Spec requirement & qualification



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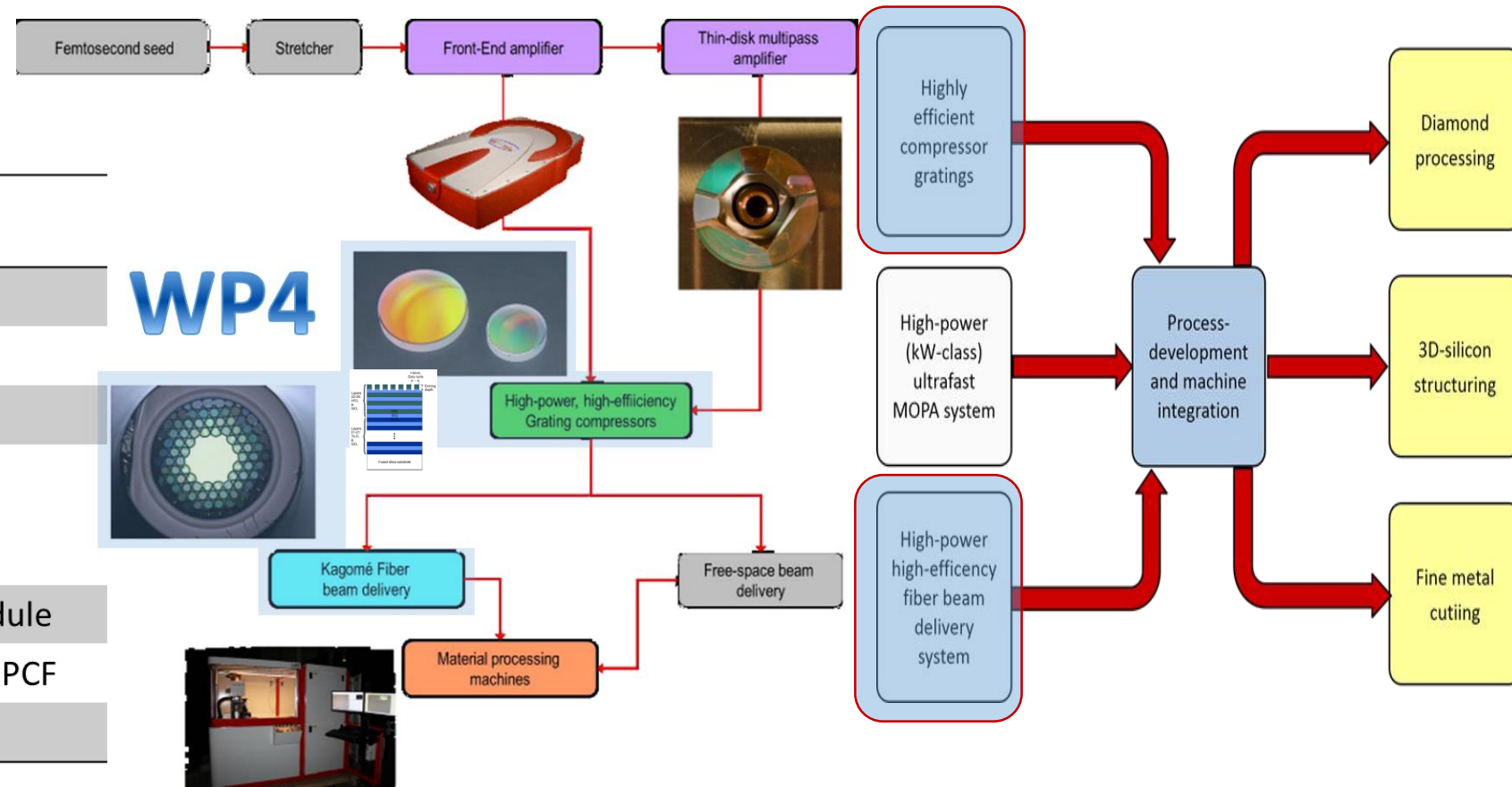
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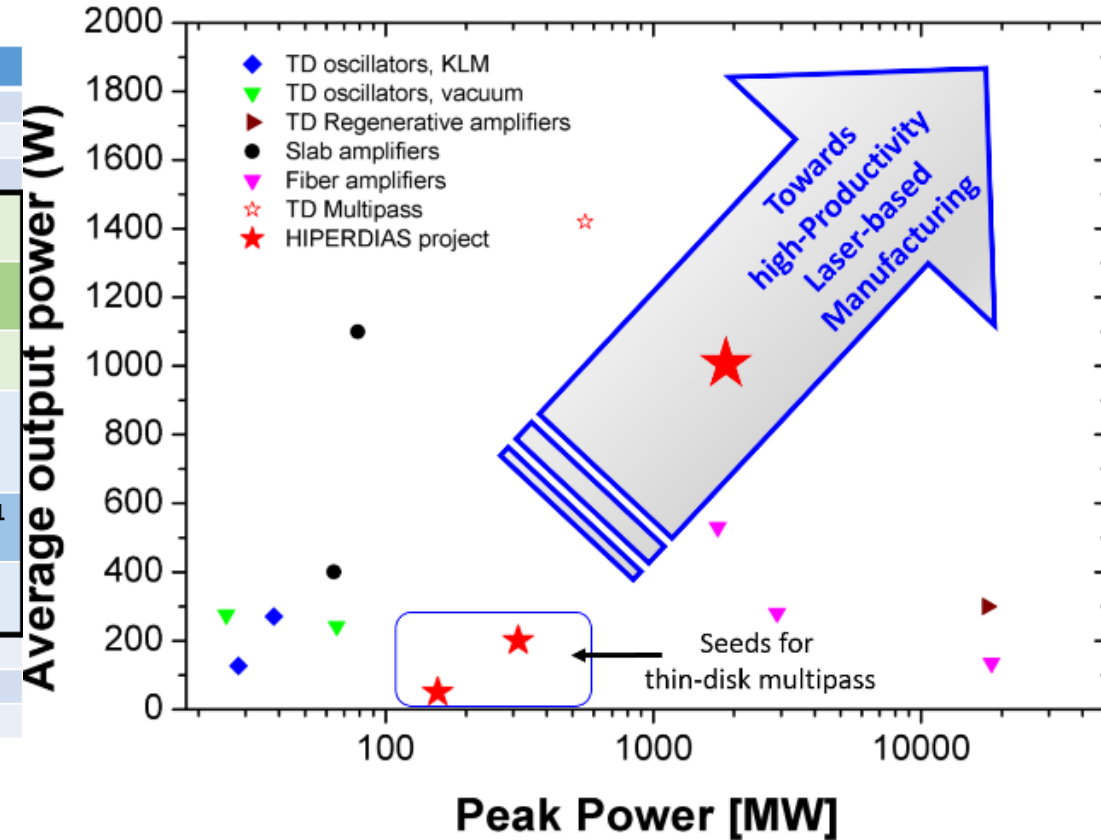
AMP Spec requirement & qualification



Work Package 4 Overview

AIM: Pulse compression & fibre beam-delivery

	Parameter	Current State-of-the-Art	HIPERDIAS Target
Laser system	Average power/peak power	1.4 kW (lab)/ 588 MW	1 kW / >1 GW
	Energy	4.7 mJ	1 mJ @ 1 MHz
	Pulse duration	8 ps	<1 ps
Grating compressors	Overall Efficiency (%)	80-85	> 96%
	Spectral bandwidth (nm)	~ 10	Several tens of nm (>99% efficiency)
	LIDT (@ 500 fs)	0.3 J/cm ²	>0.3 J/cm ² (up to 1J/cm ²)
Beam delivery	Average power / Peak power	150W/2GW Note: peak power is not limiting factor in kagome fiber. Challenge is to handle larger avg power	>500W and up to 1kW />1 GW
	Propagation loss	20-50 dB/km (typical)	10-20 dB/km typical (down to 1 dB/km is aimed for
	PER	17 dB (typical in stationary configuration)	>20dB
Material processing	Fine metal cutting	mechanical	USP Laser
	3D silicon processing	mechanical	USP Laser
	Diamond ablation	mechanical	USP Laser



Work Package 4 Overview

TASK BREAKDOWN

6 tasks, 14 Milestones & 7 deliverables

PULSE COMPRESSION

(Diffraction grating with high LIDT and high efficiency)

TASK /Leader	Description	Milestones	Deliverables
4.1 /USTUTT	Design of grating compressor <ul style="list-style-type: none"> • Design of the gratings • Parameter space review 	M4.1 (M03)	D4.1(M04) D 4.2(M12)
4.2 /AMO	Development of optimized lithography process for the fabrication of pulse compression gratings		
4.3 /AMO	Development of optimized etching process for the fabrication of pulse compression gratings	M4.3(M08) M4.4(M12) M4.8(M18)	M05-M30 D 4.2

FIBRE BEAM DELIVERY

(HC-PCF design & fabrication)

TASK /Leader	Description	Milestones	Deliverables
4.4/ GLO	Fabrication & characterization of PMC module for USP fibre-delivery	M 4.1 (M06) M 4.5 (M12,18,28)	D4.4 (M24, M36) D4.7 (M30)
4.5/ GLO	Design and Fabrication of photonic microcell module with integrated coupling optics for fibre-delivery and interface with system integrator.	M4.7(M15) M4.9 (M18) M4.10(M24)	D4.6(M30)
4.6/ XLIM	Design and Fabrication of high PER HC-PCF for ultra-high energy pulse delivery	M 4.6 (M12) M4.11(M24)	D4.5 (M24)

WP4 – Task 4.6: Design and fabrication of polarization maintaining hollow-core photonic crystal for ultra-high energy pulse delivery

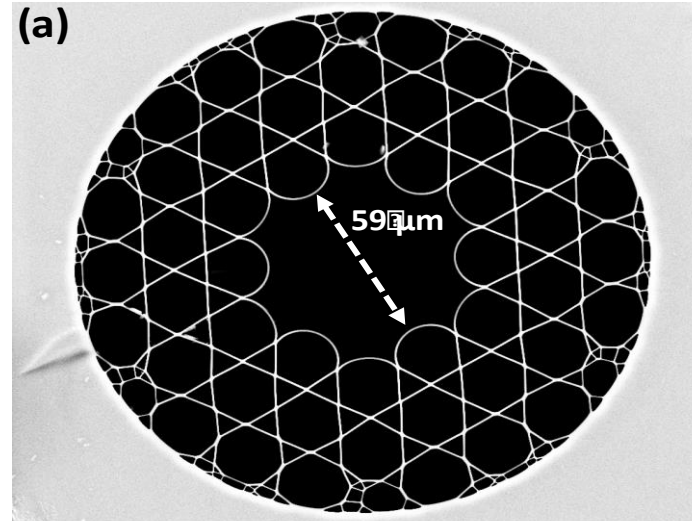
- Overview, XLIM, GLO

	M1	M2	M3	M4	M5	M6	M7	M8	M9	M10	M11	M12	M13	M14	M15	M16	M17	M18	M19	M20	M21	M22	M23	M24	M25	M26	M27	M28	M29	M30	
WP4 - Photonic components for pre-and-post-pulse conditioning			M4.1		M4.2		M4.3					M4.4 M4.5			M4.7	M4.8 M4.9									M4.10 M4.11						
T4.1 Design of grating compressors																															
T4.2 Development of a lithography process for the fabrication of pulse compression gratings																															
T4.3 Development of an etching process for the fabrication of optical components																															
T4.4 Fabrication and characterization of photonic microcell (PMC) module			D4.1									D4.2																			
T4.5 Design/Fabrication of photonic microcell module with integrated coupling optics																															D4.5
T4.6 Design and Fabrication of polarization maintaining hollow-core photonic crystal																															D4.7

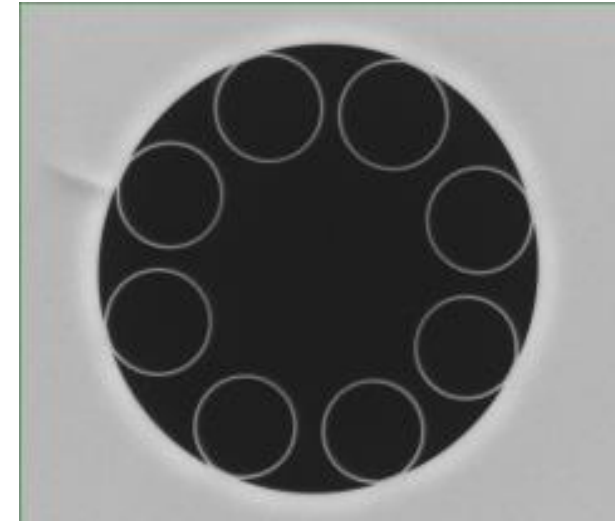
- Two fiber designs explored (transmission loss: new records)
 - Kagome fiber parameters with PER=21 dB
 - **Start of the reproducibility and technology transfer to GLOphotonics**
-
- Deviations and proposed corrective actions...
 - NA

- Strategy taken

IC Kagome lattice

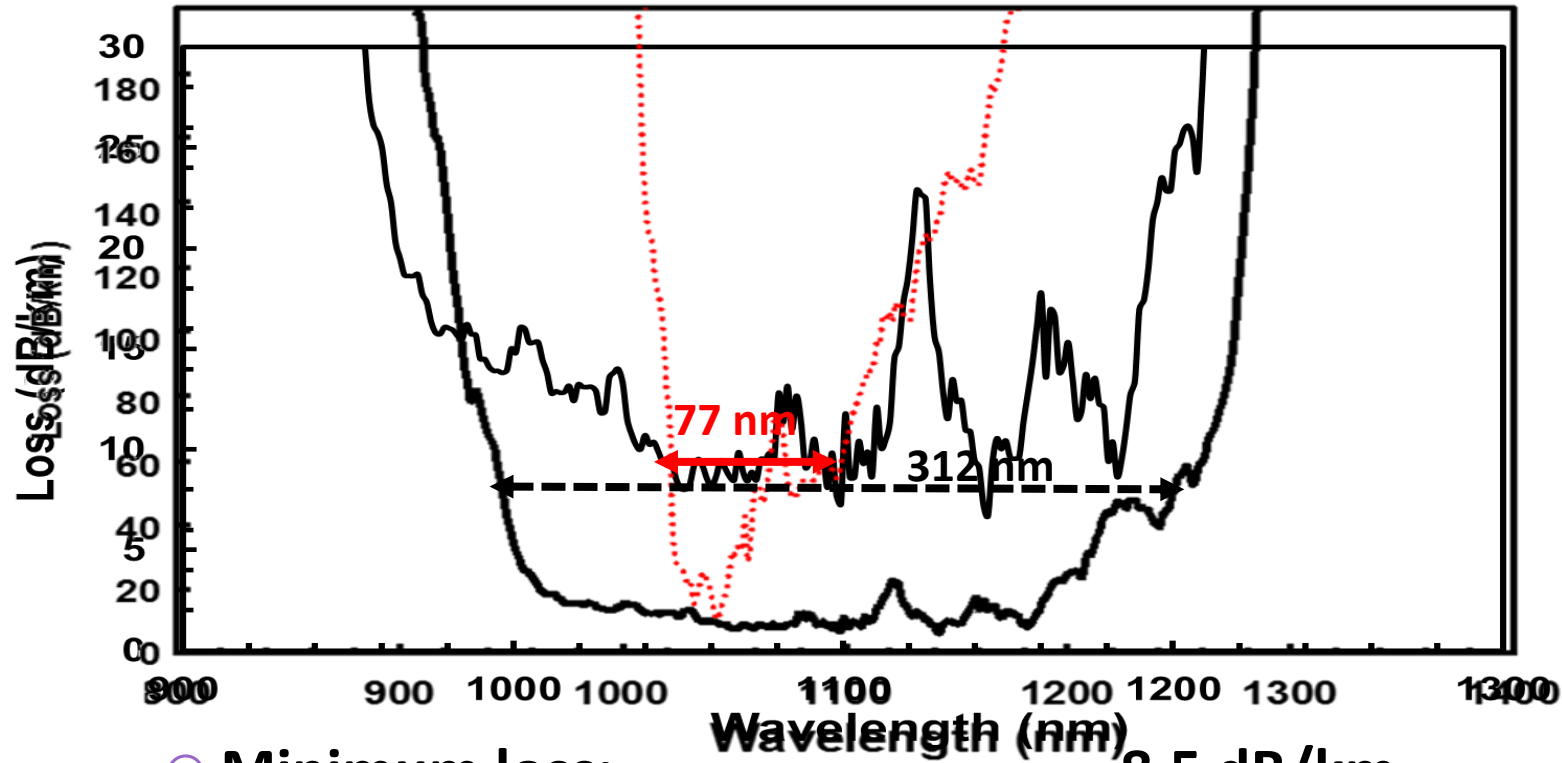


IC Tubular lattice

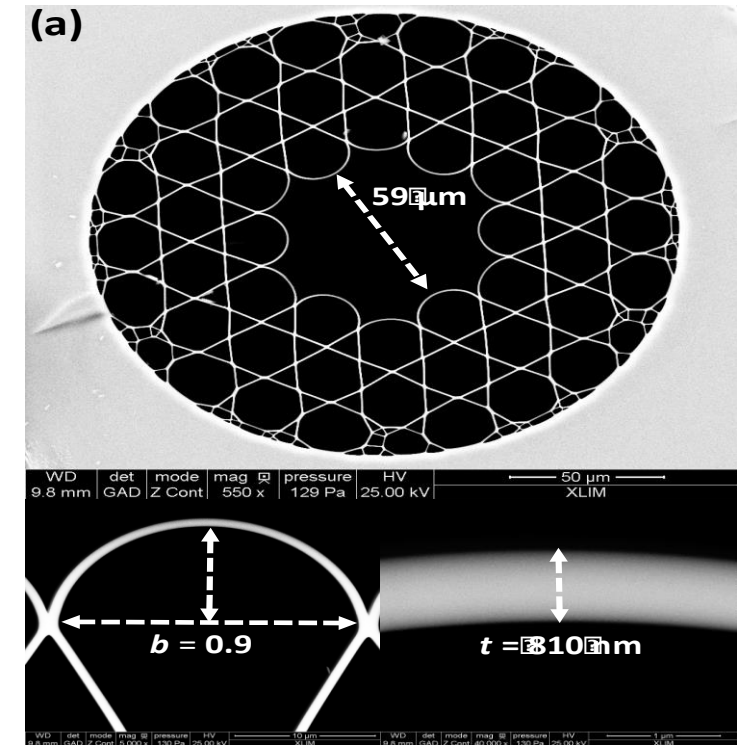


Fine tune the structural parameters of the fibre (strut thickness, contour curvature) to target high PER whilst keeping: ultra-low loss, ultra-low overlap with silica and close to single mode modal content

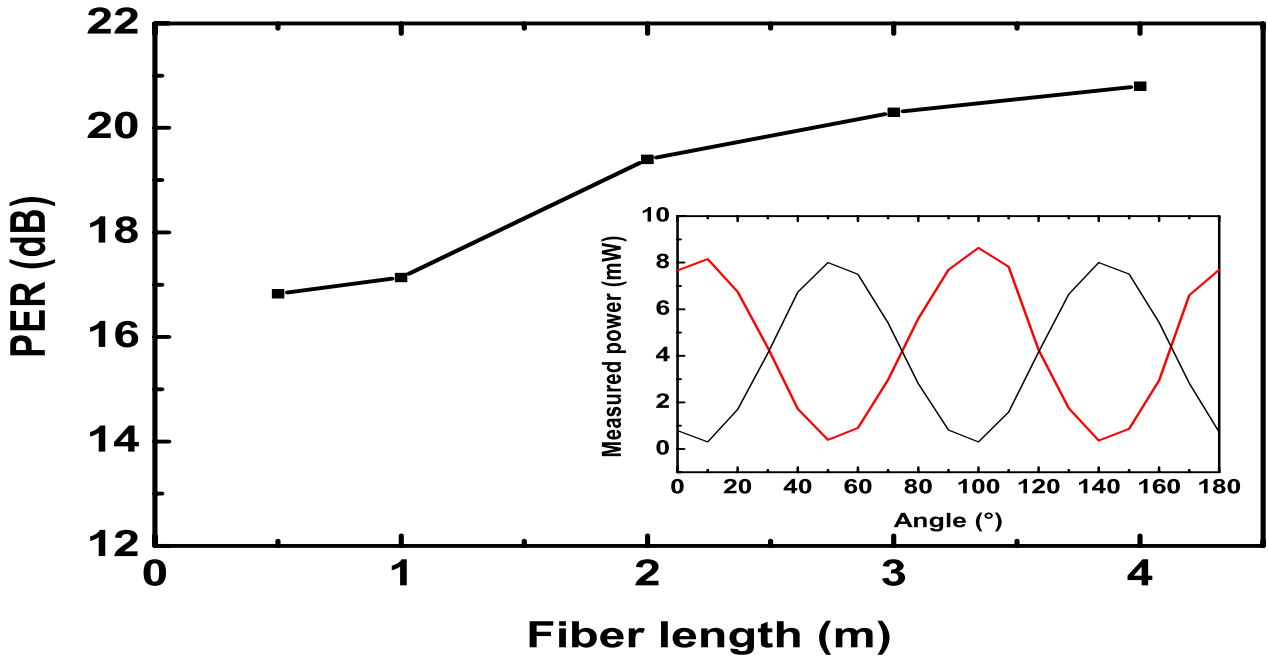
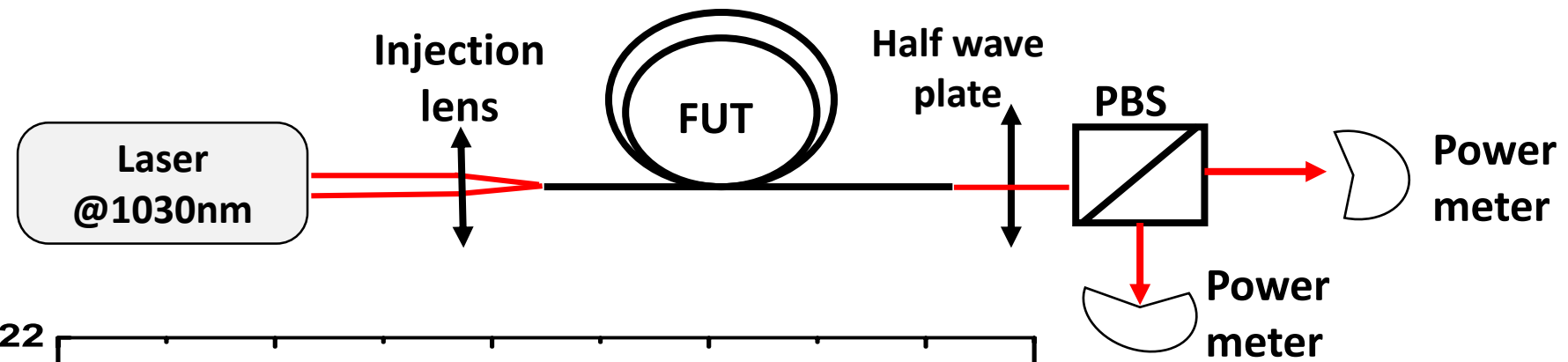
STRUCTURE AND RECORD LOSS



- Minimum loss: 8.5 dB/km
- Transmission bandwidth: 225 nm
- Core diameter: 59 μm
- Struts thickness: 810 nm



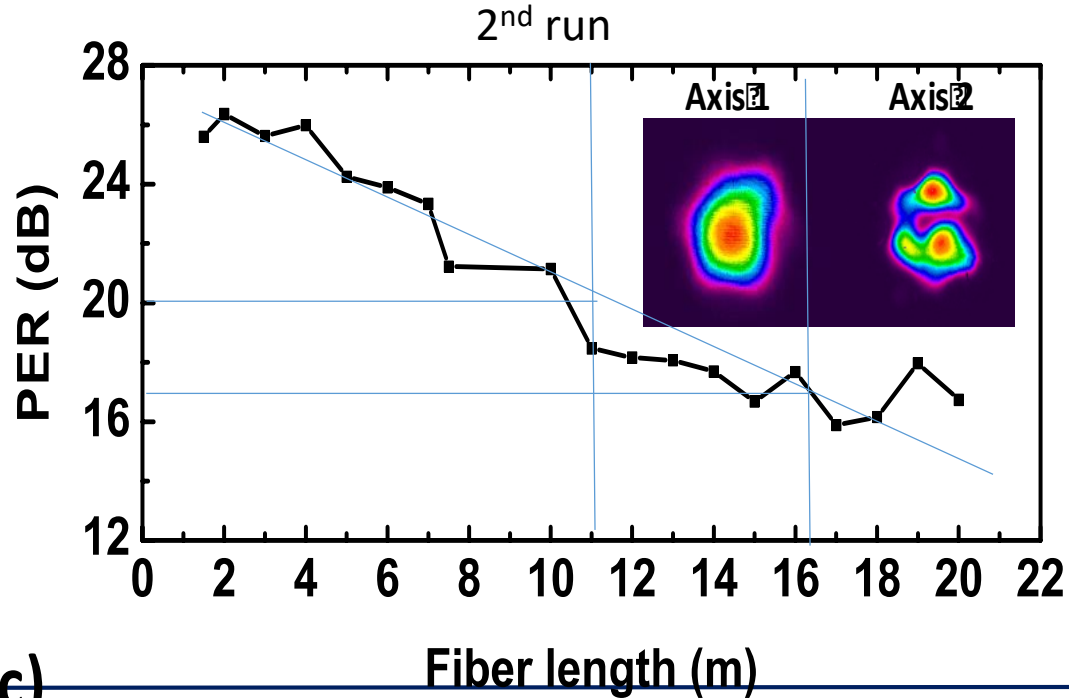
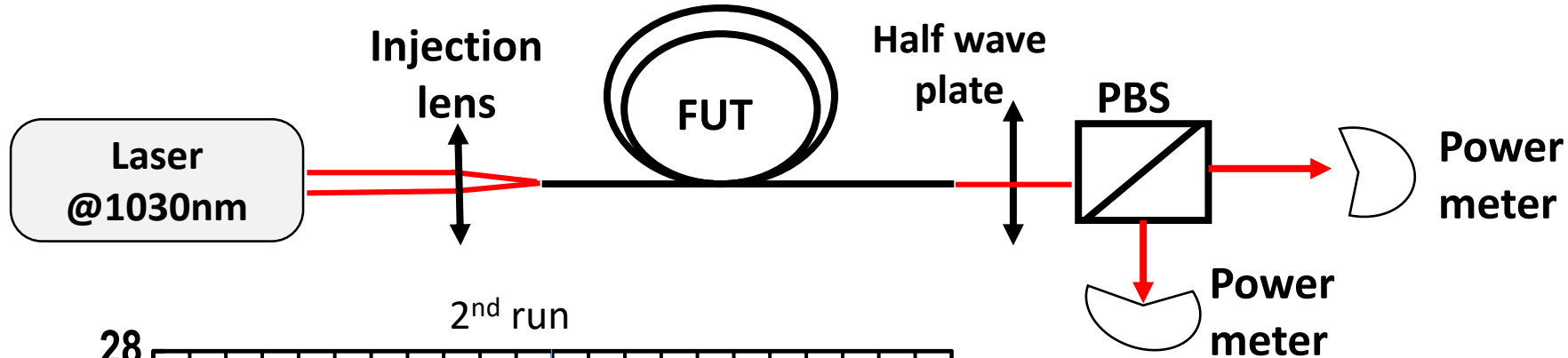
PER MEASUREMENTS



PER measurement (@ 1030nm) :

- PER increase with fiber length
- Maximum PER : 21 dB

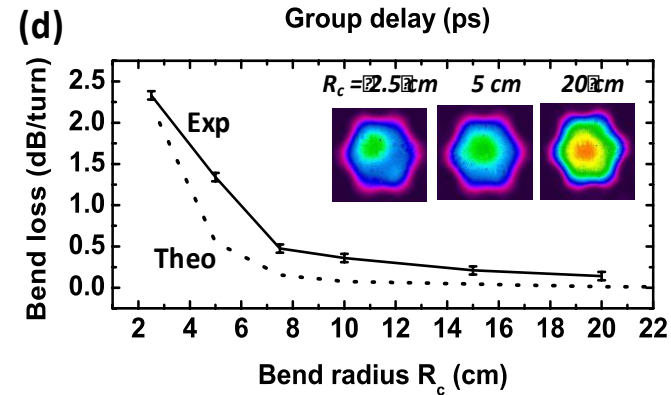
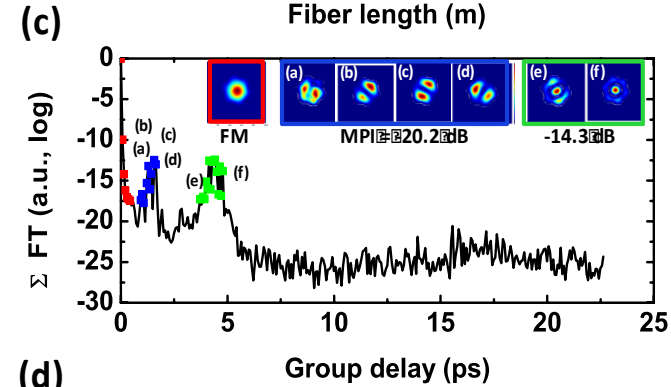
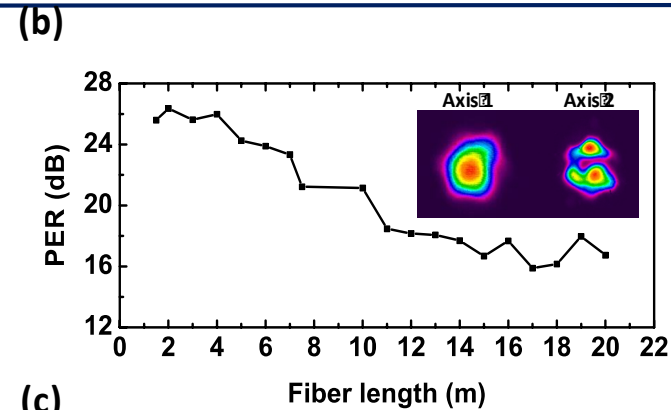
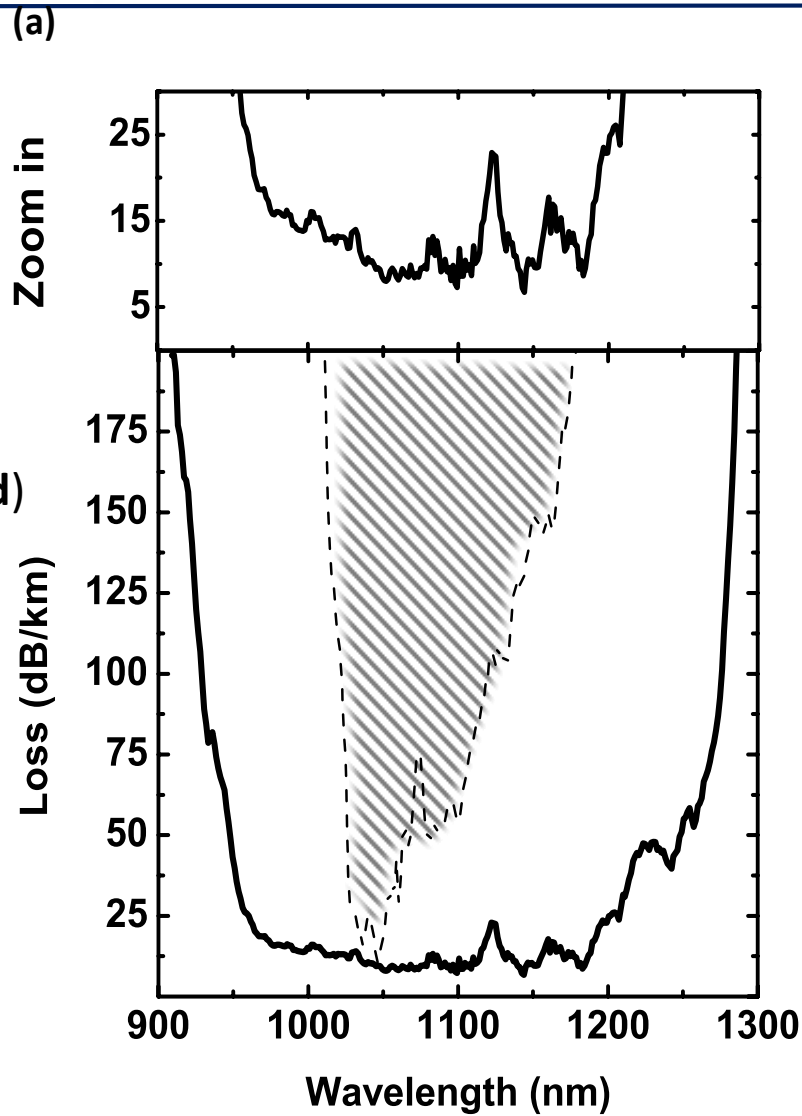
PER MEASUREMENTS



PER measurement (@ 1030nm) :

- PER increase with fiber length
- Maximum PER : 27 dB for 2-3m fibre length
- Strong dependence on the injection cnds
- Degradation of the PER for L>4m at a rate of ~ 3 dB/5 m

(c)

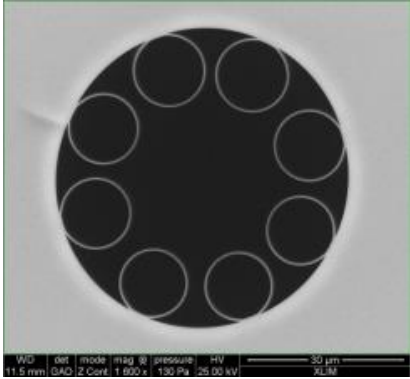


PER
up to 27dB
But
Dependence on coupling
Decrease with length

Modal content
20 dB extinction ratio
But
Dependence with length

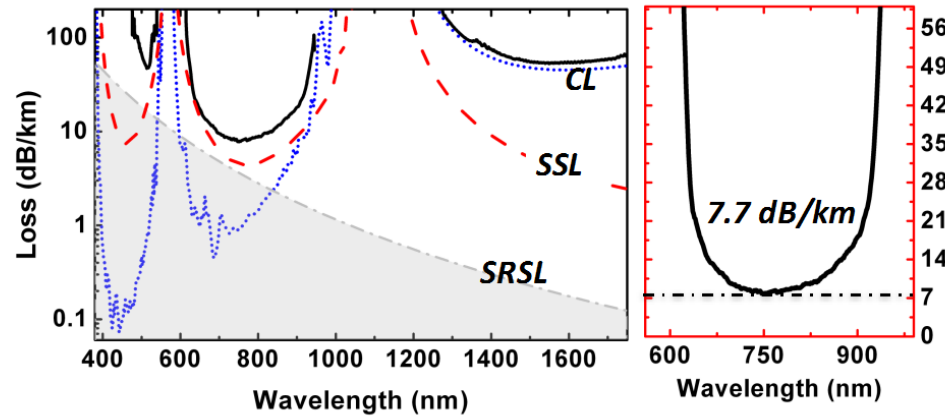
bend loss of ~0.2dB/m
@ 15 cm radius,
But
Dependence on fibre
motion

DESIGN #2: TUBULAR LATTICE

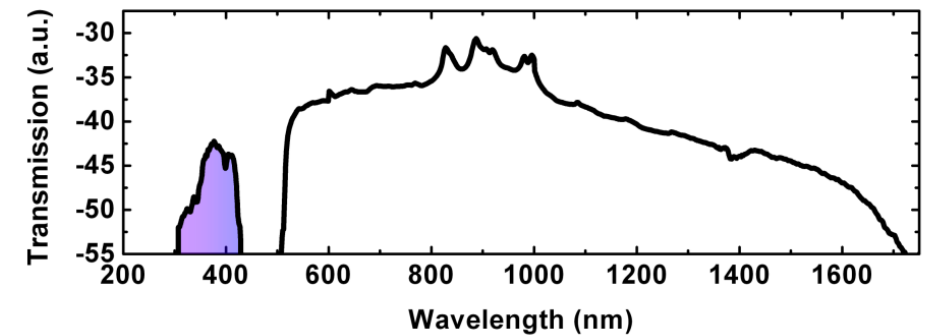
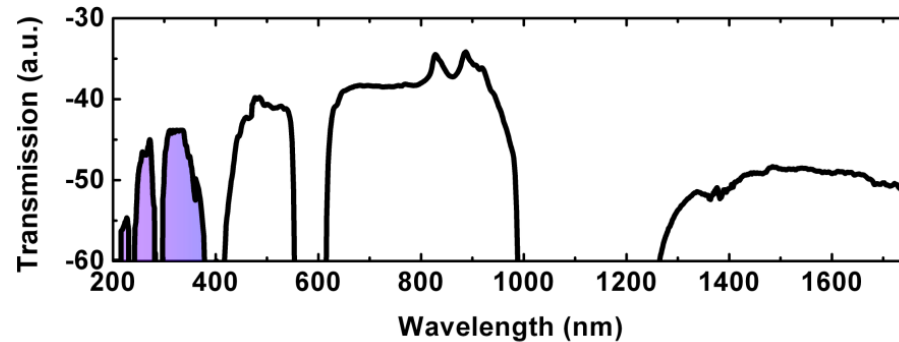
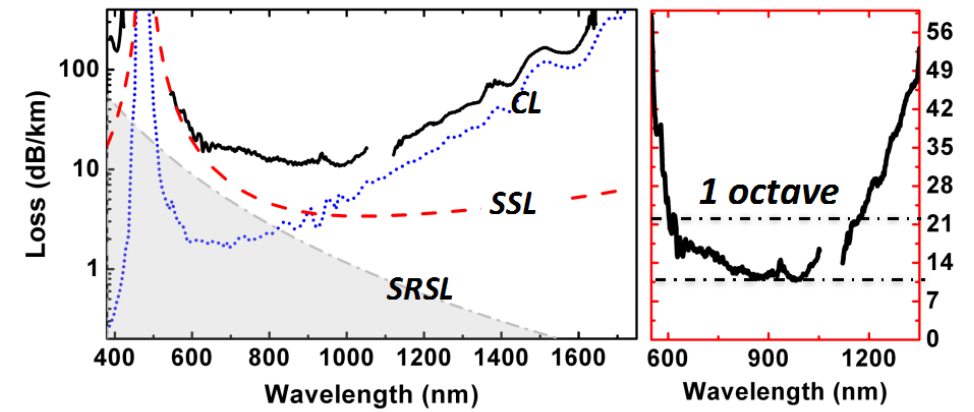


Optimized Fiber #1

B. Debord et al., CLEO US postdeadline, JTh4C.8 (2016)
 B. Debord et al., Optica (2017)



Optimized Fiber #2

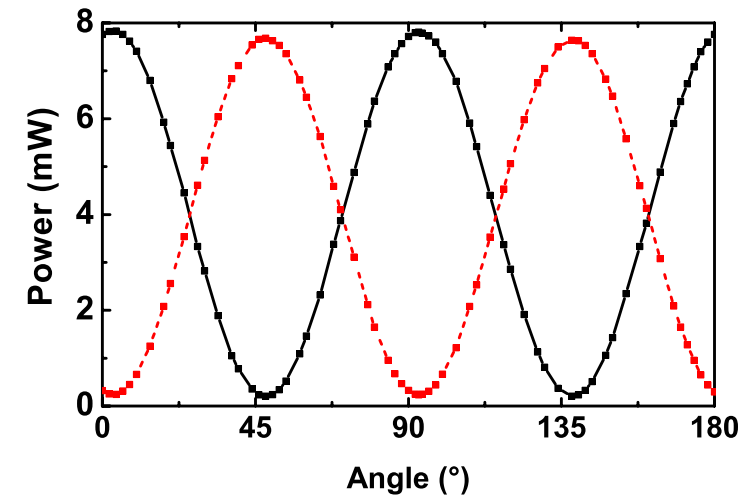
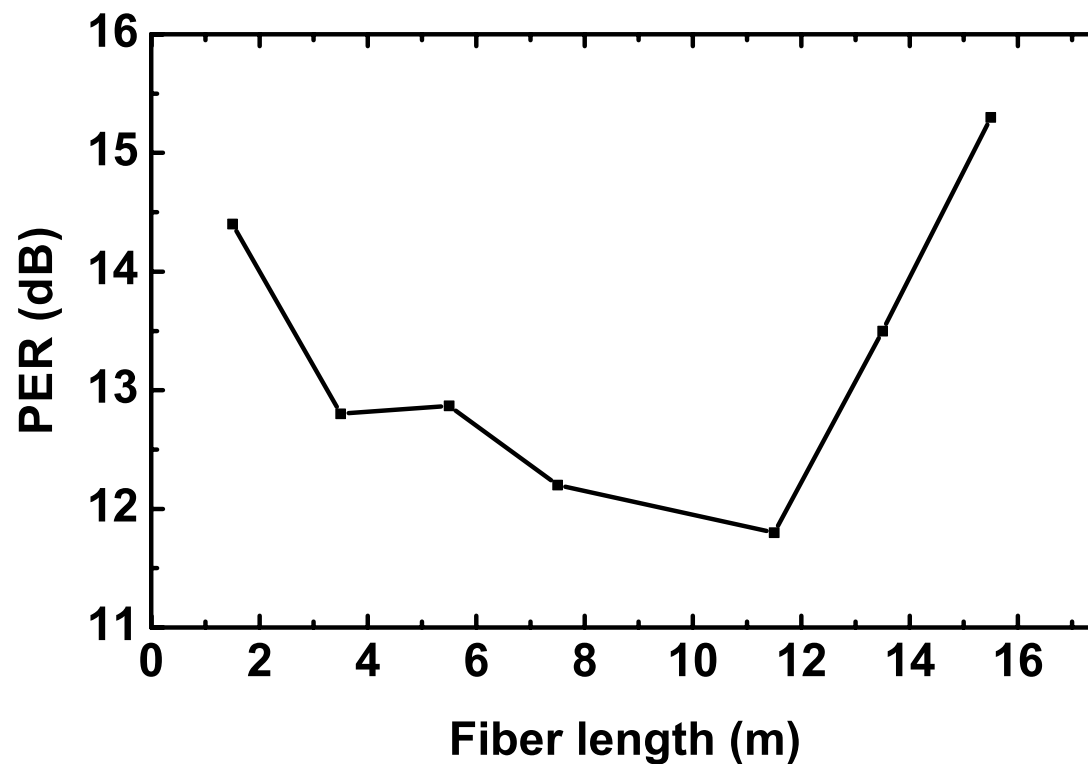


WP4

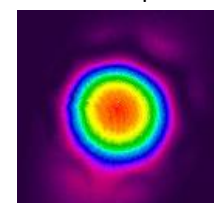
Photonic components for pre and post pulse conditioning

B. Debord *et al.*, submitted to Optica (2016)

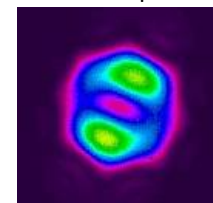
2. IC HC-PCF with a single ring of tubular lattice cladding



Maximum power



Minimum power



WP4

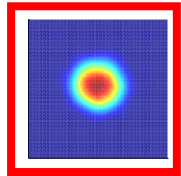
Photonic components for pre and post pulse conditioning

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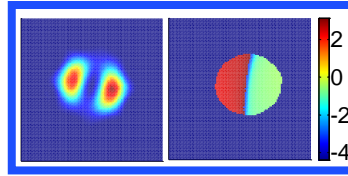
2. IC HC-PCF with a single ring of tubular lattice cladding

2.2. S^2 measurement (collaboration*)

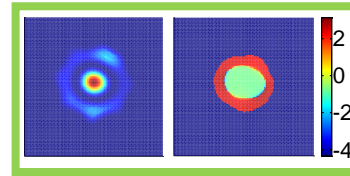
Fundamental mode



First HOM

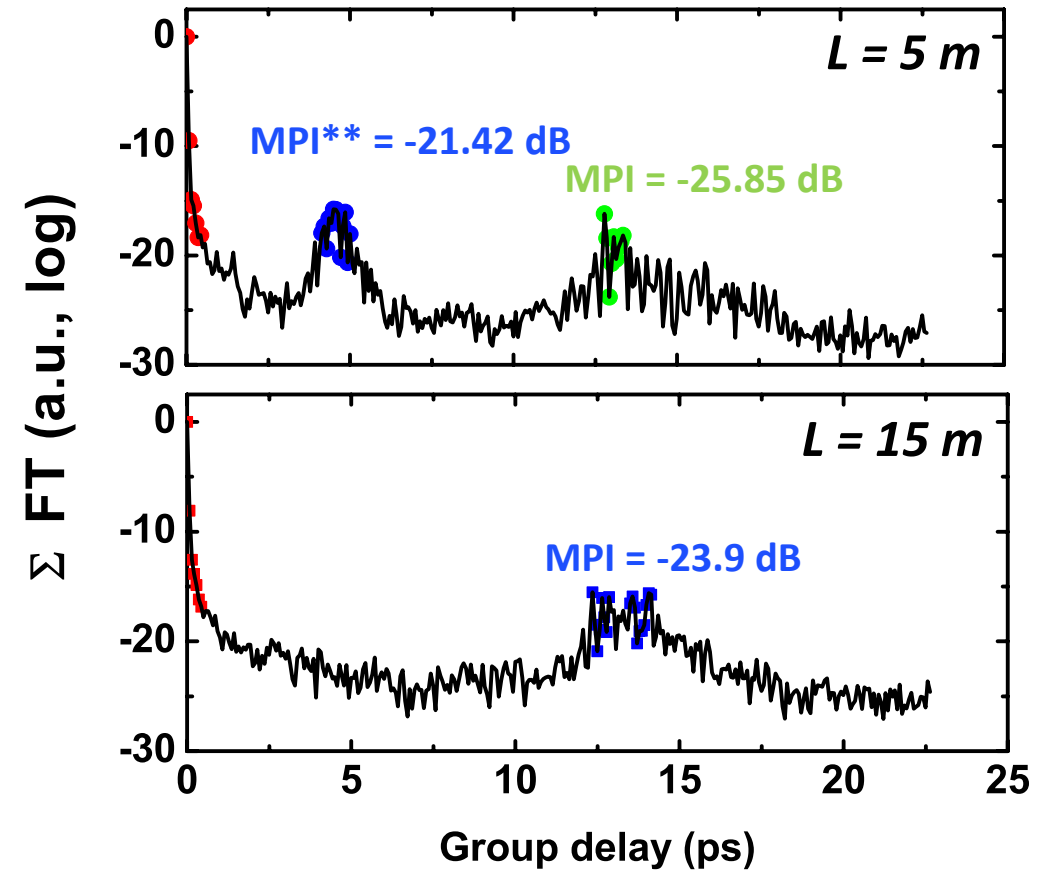


Second HOM

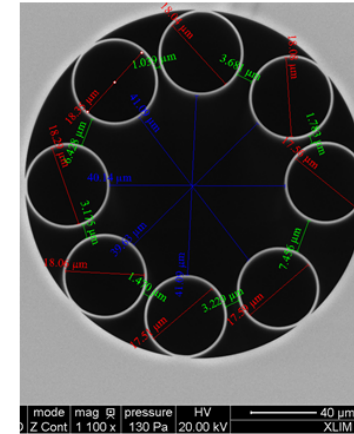
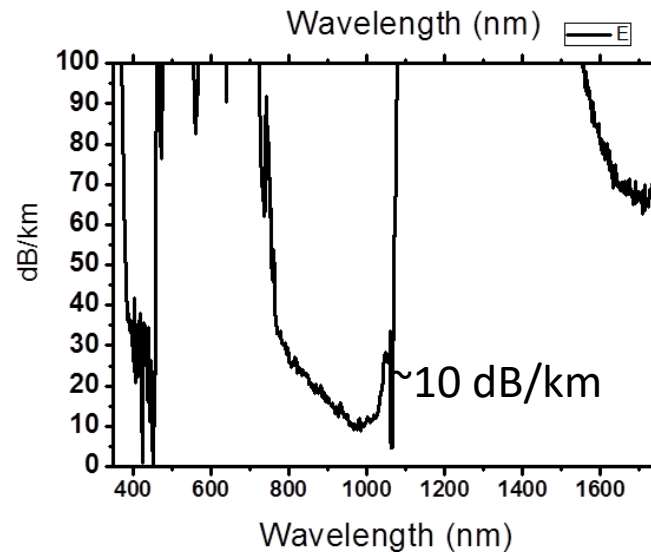
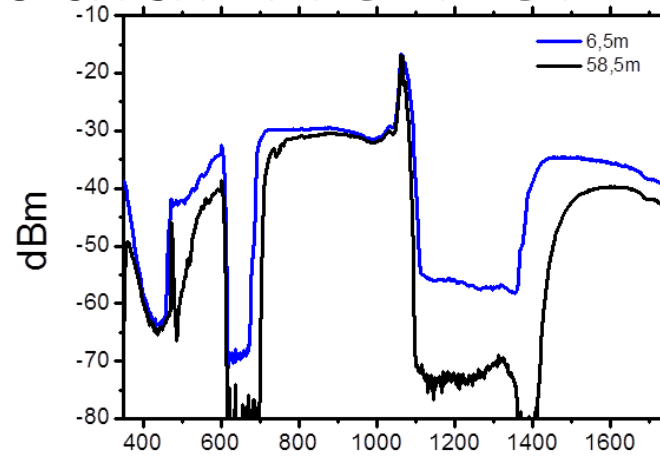


* $R_b = 35 \text{ cm} / \lambda: 1010\text{-}1070 \text{ nm} (40 \text{ pm})$

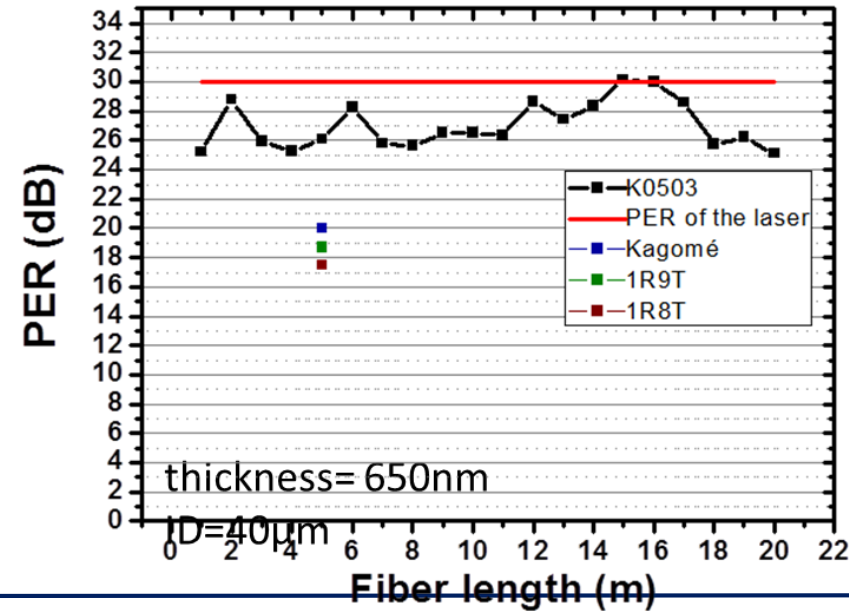
** MPI = Multi-path interference



Latest Tubular HC-PCF



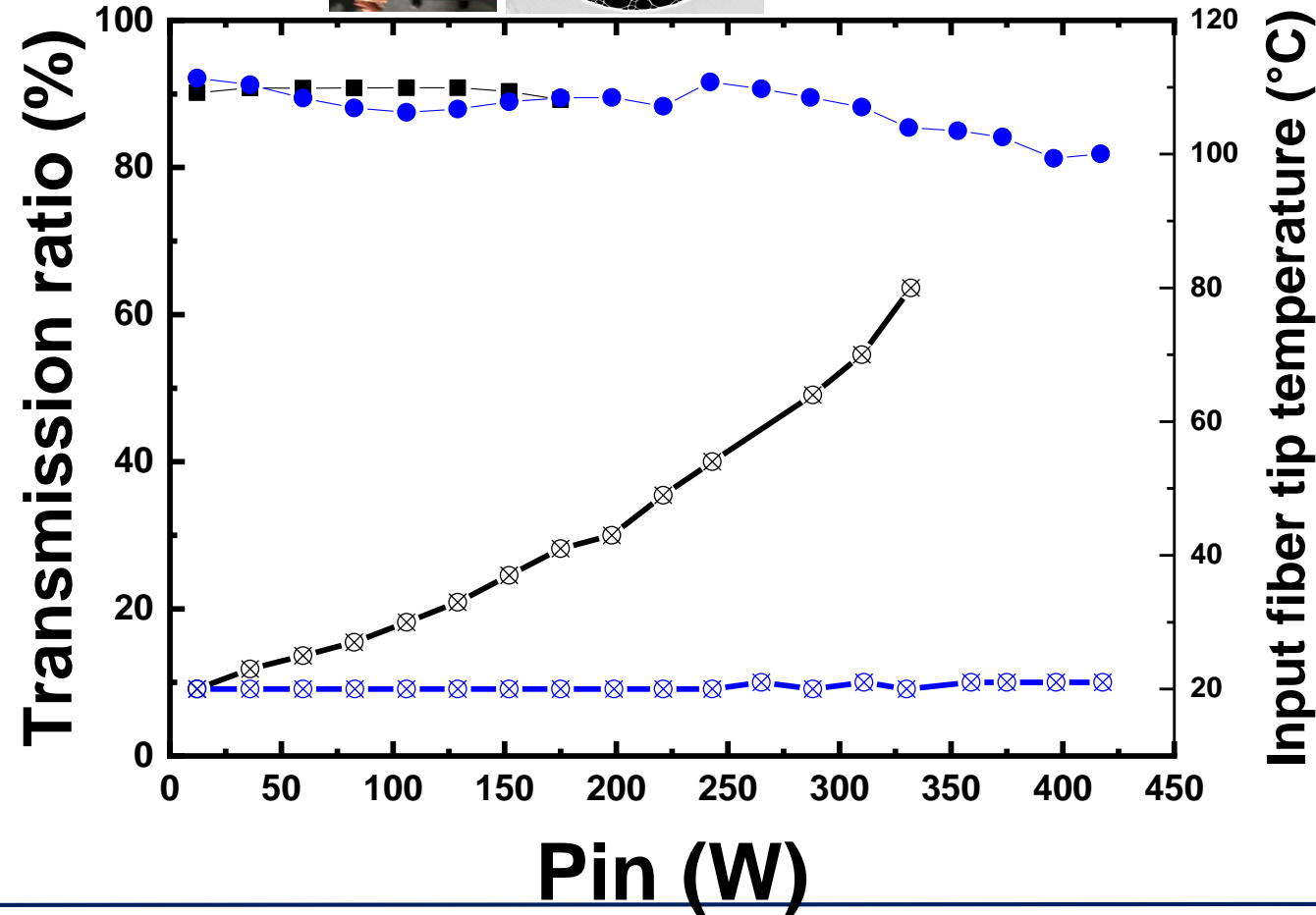
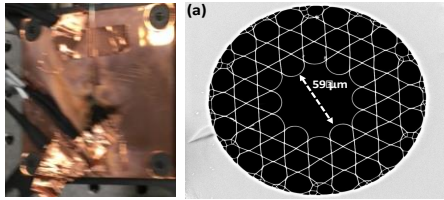
**PER
up to 30dB
STABLE WITH LENGTH**



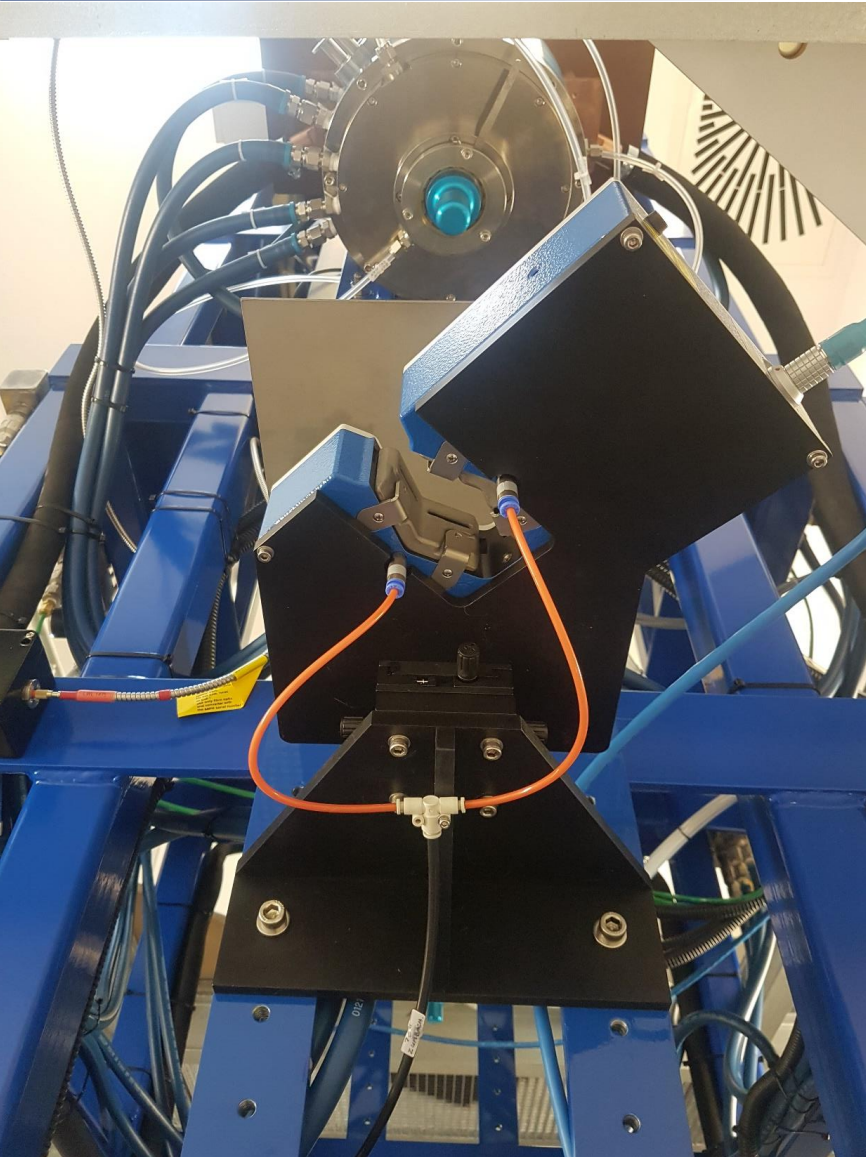
On going task

- Carry on the characterization of the different fibres:
 - S2 and PER with fibre length, motion, bend.
 - Transfer of « depolarization » upon stress/motion to power fluctuation.
- Reproducibility
 - How loss, PER, MFD, S2, bend loss change from draw to draw
- Technology transfer to GLOphotonics
 - Fibre fabrication and qualification by GLO

Fiber Power handling preliminary test (lab conditions)

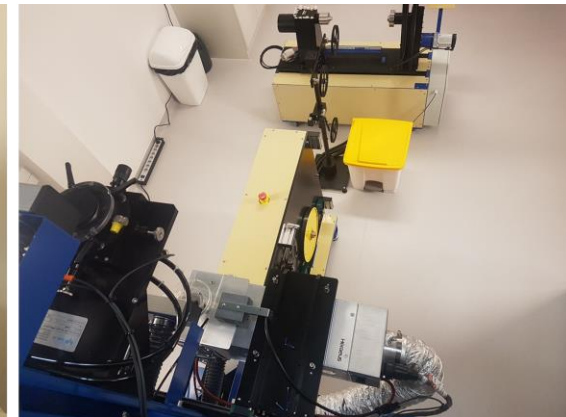
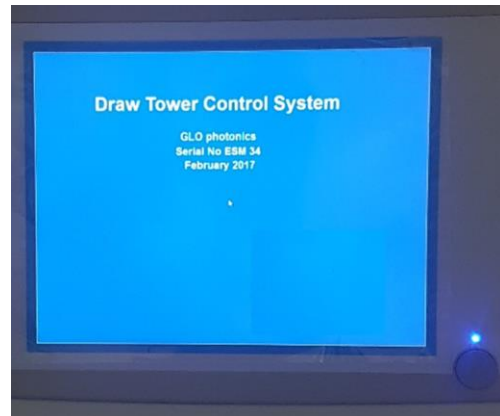


- Laser beam quality (M2 and jitter) dependent Performance
- Fiber Mounting dependent
- Guidance of 250-300 W range with no fiber cooling
- up to 400W (laser limit) demonstrated with water cooled fiber tip mount



Installation of GLO new drawing facilities

- Prefrom drawing tower
- Fibre drawing tower
- Double layer coating capabilities
- Clean room and monitered ambient conditions



Stacking and fibre & preforms pre-processing

- Clean room (ISO7)
- Stacking rigs
- Stocking
- Annealing systems



Stacking and fibre & preforms pre-processing

- Clean room (ISO7)
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- Annealing systems



First test runs & Tech transfer

- Cane draw tested/validated
- Std diameter fibre draw tested/validated
- Instrument calibration of IC HCPCF ongoing
- GPPMM fibres qualification to start on Sept. 2018



WP4 - Milestones

Milestone title	Task	Due date	Status
M4.1 First design, high efficient grating mirrors	T4.1	M03 – April 2016	Fulfilled
M4.2 PMC module for fiber beam delivery prototype #1	T4.4	M06 – July 2016	fulfilled
M4.3 1 st generation grating mirror on large area, rectangular substrates fabricated	T 4.3	M08 – September 2016	fulfilled
M4.4 Fully optical characterization of grating mirror regarding diffraction efficiency and LIDT	T4.3	M12 – January 2017	Ongoing Diffraction efficiency: fulfilled LIDT: carried out
M4.5 PMC module for fiber beam delivery prototype #2 PMC module for fiber beam delivery prototype #3 PMC module for fiber beam delivery prototype #4	T4.5	M12 – January 2017 M18-July2017, M28-May 2018	Fulfilled. Ongoing qualification by AMP & USTUTT
M4.6 Design of HC-PCF with improved PER at 1 μ m (>20 dB)	T4.6	M12 – January 2017	Fulfilled with ongoing characterization and improvement
M4.7 End-capping definition and process design	T4.5	M15 – April 2017	Partial fulfillment
M4.8 Demonstration of optimized grating mirrors, 99% DE	T4.3	M18 – July 2017	
M4.9 End-capped output PMC module for beam delivery	T4.5	M18-July 2017	Partial fulfillment Fulfilled
M4.10 Qualification of end-capped output PMC module for beam delivery	T4.5	M24-January 2018	Fulfilled
M4.11 Fabrication of HC-PCF with improved PER at 1 μ m (>20 dB)	T4.6	M24-January 2018	Partial fulfillment Fulfilled
M4.12 End-capped input PMC module for beam delivery	T4.5	M26-March 2018	

WP4 - Deliverables

Deliverable title	Due date	Status
D4.1 Report on simulation of pulse compression gratings with diffraction efficiency $\geq 99\%$ over large spectral bandwidth (5 – 10 nm) around 1030 nm	M04 – May 2016	Delivered
D4.2 Report on first fabrication of pulse compression grating with 98% diffraction energy on large area, rectangular substrate material	M12 – January 2017	delivered
D4.3 Report on fabrication and optical characterization of optimized gratings with single-pass diffraction efficiency $\geq 99\%$ over large spectral bandwidth (5 – 10 nm) around 1030 nm	M18 – July 2017	Delivered?
D4.4 (x2) Final version of PMC module for fiber beam delivery	M24-January 2018, M36-January 2019	BDS#1#2 deliverd
D4.5 End-capped PMC module for beam delivery	M24-January 2018	Delivered
D4.6 HC-PCF with improved PER at $1\mu\text{m}$ (>20 dB)	M30-July 2018	NA
D4.7 PMC module based on HC-PCF with improved PER at $1\mu\text{m}$ (>20 dB)	M30-July 2018	NA

<h2>Progress</h2>	<p>GPPMM/XLIM: 2 fibers designs have been explored and fabricated. Both designs show ultra-low transmission loss (<10 dB/km world record). The fibers show PER >20dB for length <10 m and in static configuration, thus fulfilling the project requirements.</p> <p>GLO: Several fiber beam delivery modules has been explored. A design with prealigned injection head has been developed (BDS). The BDS version 2 has been qualified by AS. BDS with water cooling system has been designed. It is currently under test. Preliminary results show avg power handling up to 400 W. Test are on going and one version is under development to send to C4L.</p> <p>AMO: Lithography/etching process has been defined and developed. Several gratings has been fabricated. Gratings have been fabricated using both processes. Grating depth uniformity has been improved by a factor x2 over(size 70mmx50mm). Diffraction efficiency >99% over an area of 50mmx30mm. Demonstration of damage threshold increase up to 0.3J/cm².</p>
<h2>Deliverable updates</h2>	<p>D4.1: Compressor grating design delivered (USTUT/AMO)</p> <p>D4.2: Lithography process for compression grating delivered (AMO)</p> <p>D4.3: Lithography process for compression grating delivered (AMO)</p> <p>D4.4: Two version of BDS have been developed (GLO). The final version scheduled for M36.</p> <p>D4.6: Two high PER fibers have designed and fabricated (GPPMM/XLIM)</p> <p>D4.7: BDS with high PER fibers scheduled for M30</p>
<h2>Next</h2>	<p>GPPMM/XLIM: to transfer the fabrication process to GLO.</p> <p>GLO: to fabricate under industrial grade hi-PER HCPCF</p> <p>GLO: To test the power handling of the BDS with water cooling</p> <p>GLO: To make a BDS with hi-PER fibers</p> <p>AMO: Demonstration of the achieved performances with larger areas. Enhancing further the LIDT.</p>